



## DIRECTIONS FOR ACRYLIC ENAMEL TOUCH-UP PAINT

**WARNING:** Acrylic enamel is an air-dry paint to be used very sparingly on baked paint. Air-dry will not weather as well as most baked finishes, particularly fluorocarbons.

### **PROCEDURE**

**CLEAN** surface of dirt, oil, grease, etc.

**SAND** rough scratches lightly.

**REMOVE** sanding dust with solvent dampened lint-free cloth.

**PRETREATMENT** is unnecessary if touching up painted metal. (If painting over exposed or bare aluminum, see directions below for pretreatment.)

**PRIME** the metal (only if painting over exposed or bare metal, otherwise this is not necessary. See directions below).

**SHAKE** can for at least two minutes before using. Also shake can occasionally while using.

**TEMPERATURE** of surface and spray paint must be at room temperature (between 68 to 92 degrees is ideal).

**APPLY** to minor scratches by spraying paint into container's cap. Lightly dab brush into liquid paint and apply sparingly on the properly prepared surface. Clean brush with paint thinner after use.

**SPRAY** On rare occasions when a larger surface area needs to be repaired, spray directly from aerosol can, holding the can 8 to 12 inches away from the surface to be painted. Press spray button all the way down. Use steady, even strokes moving back and forth with can.

**COATING – DO NOT TRY TO APPLY A HEAVY COAT AT ONCE!** To avoid runs and sags, apply paint in many light coats, allowing paint to dry enough to be tacky between each coat.

**CLEAN UP** – Invert spray can after use and spray out remaining paint in nozzle until only propellant comes out. Paint thinner can be used for clean up.

### **PRETREATMENT**

Any time the affected surface exposes the aluminum substrate, it is safe to assume the pretreatment of that area no longer exists and special pretreatment is in order. Touch-up paint is not designed to be painted over bare aluminum unless it has been properly pretreated.

Aluminum pretreatment preparations can be purchased from your local automotive paint shop; or from a pretreatment supply company such as Amchem, you can buy Alumiprep #33 and Alodine 1201 which should be applied according to label directions on manufacturer's containers.

### **PRIME**

After pretreatment, immediately prime any bare aluminum with a product like PPG's DURACRYL® Primer UC 51760. For normal air spray equipment, thin UC 51760 in the ratio of two (2) parts primer to one (1) part Toluene. Apply several thin coats allowing about 30 seconds flash time between coats. The primer will be dry to touch within twenty (20) minutes applied at 60° to 80° F ambient temperature. After two (2) hours drying time, the primer can be topcoated with the touch-up enamel. Dry film thickness of the primer should be .2-.3 mils.