

ANODIZE FINISHES

BEAUTY MADE TO LAST



BENEFITS OF ANODIZE

COLOR STABILITY

EXTREMELY HARD AND
WEAR-RESISTANT SURFACE

ECO-FRIENDLY PROCESS

DURABILITY, ABRASION RESISTANCE

ANODIZE PROTECTS AND MAINTAINS THE
STRUCTURAL INTEGRITY OF THE ALUMINUM

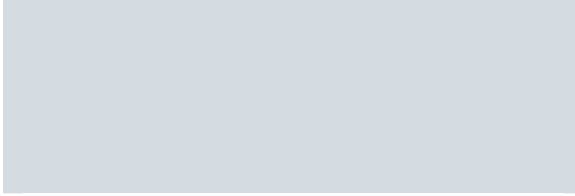
NON-HAZARDOUS, PRODUCES
NO HARMFUL OR DANGEROUS BY-PRODUCTS

EASE OF MAINTENANCE

EXCLUSIVE COPPER FINISH

ARCHITECTURAL ANODIZE FINISHES

Natural Coating / UV Resistant / Low Maintenance



Clear ANO-215 AE or ANO-204 AE



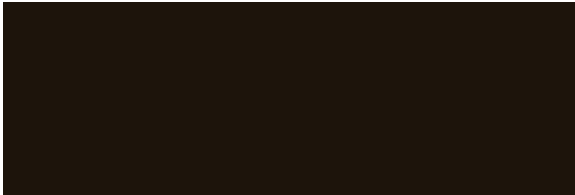
Champagne ANO-300 AE



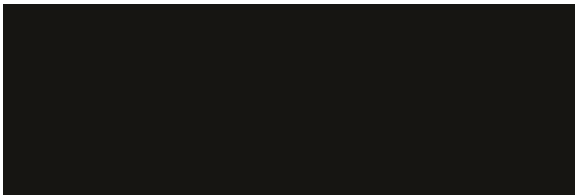
Light Bronze ANO-301 AE



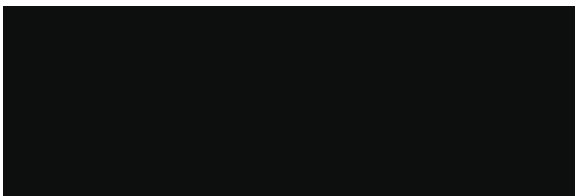
Medium Bronze ANO-302 AE



Dark Bronze ANO-303 AE



Extra-Dark Bronze ANO-304 AE



Black ANO-305 AE

*The color of your metal may vary slightly from these samples.
Linetec anodize finishes meet the AAMA-611 specification. All Linetec anodize finishes are Class I, with the exception of ANO-204 Clear, which is a Class II anodize.*



ANODIZING Anodizing is the process of electrochemically accelerating and controlling the oxidation of an aluminum substrate, creating an extremely hard, durable and aesthetically pleasing coating on the aluminum. Architectural anodize finishes are limited to certain colors; however their hardness and scratch-resistance far surpass that of paint coatings.

QUALITY Our automated system controls and monitors your product through the entire anodizing process. It tracks all aspects of the process including tank sequencing, voltage, current, time and temperature, ensuring the most consistent anodize finish available.

CARE & CLEANING Anodized material has an extremely hard surface that is colorfast and mar resistant. An anodized finish should be cleaned using mild soap solutions to retain its original beauty. The cleaning solution should be applied with a soft cloth, sponge or brush. Avoid the use of acidic or alkaline cleaners. To avoid damage to the finish, anodized aluminum should be placed into walls after mortar has cured. Any uncured masonry product that is not immediately removed from the anodized aluminum will destroy the finish, sometimes beyond repair.

MATERIAL SIZE GUIDELINES

STANDARD

Length 28' 6" (342")
 Height 6' 6" (78")
 Width 13"
 Weight per load 1800 lbs

CUSTOM / OVERSIZE

Length 30' 6" (366")
 Height 6' 6" (78")
 Width 3' (36")
 Weight per load 1800 lbs

AAMA ANODIZE SPECIFICATIONS

| AAMA 611 | | |
|----------------------------------|---------------------------|---|
| South Florida Weathering | CLASS I | CLASS II |
| End Use | Exterior | Interior or exterior with regular maintenance |
| Film Thickness | 0.7 mils | 0.4 mils |
| Salt Spray Resistance | 3000 hours | 1000 hours |
| Color Retention | 10 yrs - fade = 5 Delta E | 10 yrs - fade = 5 Delta E |
| Gloss Uniformity | 15 unit Variation | 15 unit Variation |
| Hardness | Excellent | Very Good |
| Gloss Options | 4-30 | 4-30 |
| Effect of Poor Quality Substrate | Significant | Significant |
| Warranty | 5 to 10 years | N/A |